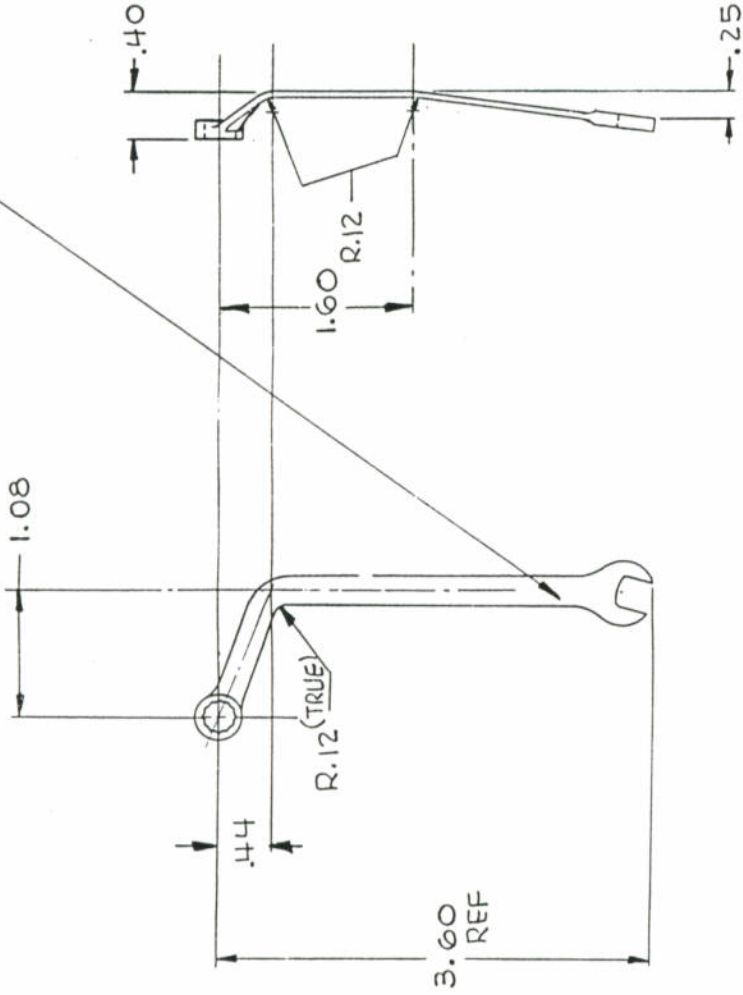


REVISIONS		
MICRO-FILMED	DESCRIPTION	DATE

ETCH PER NOTE 1 HERE



ALTER AS SHOWN FROM
PART NO. OEX-80 (1/4" BOTH ENDS)
SNAP-ON TOOL CO.
CODE IDENT NO. 55719

NOTES:

- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURE; THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.

These tool drawings are furnished in accord with the terms of the IMA Tools Release Agreement. The aperture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GMC.

23002211

DRAWING PRACTICE	
SURFACE TEXTURE	
SCREW THREADS	
LOCAL SPECS. (REF)	
GENERAL SPECIFICATIONS	
SPEC. SUMMARY	
Detroit Diesel Allison Division of General Motors Corporation Indianapolis Operations	
TITLE WRENCH-REMOVAL AND INSTALLATION, COMPRESSOR BLEED VALVE	
MODEL (FIRST USAGE) 250-C28 1/2, C3d APPLICATION: SEE SEPARATE PARTS LIST	
SIZE C 73342	DWG. No. 23002211
SCALE FULL	SHEET FILE COPY

BREAK SHARP EDGES .020 UOS

UNLESS OTHERWISE SPECIFIED TOL ON ANGLES ± TOL ON 3 PLACE DECIMALS ± .010 TOL ON 2 PLACE DECIMALS ± .02	APPROVALS DRAWN S. HAYS 79-5-14 CHECKED HYDEN/DW 79-5-31 CHF. DR. J. R. HALL 79-5-31 MET. ENGR. 1 GRISWOLD 79-5-15 ENGR. 2 ENGR. 3 FINAL E. J. REAGAN/RG 79-5-15 WELD OR BRAZE	DATE
MATL.		
HEAT TREAT AND HARDNESS		
SURFACE TREAT.	INSPECTION	

GEOMETRIC CHARACTERISTIC SYMBOLS	
FLATNESS	PERPENDICULARITY
STRAIGHTNESS	PARALLELISM
ROUNDNESS	ANGULARITY
CYLINDRICITY	RUNOUT
PROFILE OF A LINE	TRUE POSITION
PROFILE OF A SURFACE	CONCENTRICITY
	SYMMETRY
	DATUM IDENT
UNLESS OTHERWISE SPECIFIED: ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC. ALL OTHER FORM AND POSITIONAL TOLERANCES AND RELATED DATUMS RFS. SEPARATE TRUE POSITION CALLOUTS MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCE. RUNOUTS ARE CIRCULAR.	